

shp April 10 or 11!

Work Order ID 82775

82775

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April-09-12 3:25:53 PM

Item ID: D206-802-127

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: 4 Door Opener Installation, STD Crew Door

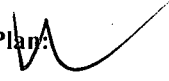
Start Date: 4/09/12 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 4/11/12 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: 

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D407-802-2

A

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-802-127 CHG001

5/2/04/10

MLJ 12/04/10
1

105

Pick Kit

0.00

105

Packaging

Memo

0.00

Packaging

1/4

12/4/10 SD

110

QC4- 100% Inspect kits for completeness

0.00

110

QC

Memo

0.00

Quality Control

5/2/04/10

4/1

Work Order ID 82775

82775

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April-09-12 3:25:53 PM

Item ID: D206-802-127

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: 4 Door Opener Installation, STD Crew Door

Start Date: 4/09/12 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 4/11/12 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

120

0.00

120

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPPDD206-802-127

Location: _____

PPP rev: _____

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

(Handwritten signature)

(Handwritten signature)

MLJ 12/04/10

(Handwritten signature)

Picklist Print

April-09-12 3:25:52 PM

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1

Work Order ID: 82775

Parent Item: D206-802-127

Parent Item Name: 4 Door Opener Installation, STD Crew Door

Start Date: 4/09/12

Required Date: 4/11/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.12.03 as per dwg rev.A DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D206-802-021
Crew Door Opener Installation, LH

Manufactured No

105 Each 2.0000

1 1

Location

Loc Qty

Loc Code

FG11A

2

64387

2

D206-802-022
Crew Door Opener Installation, RH

Manufactured No

105 Each 1.0000

1 1

Location

Loc Qty

Loc Code

FG11A

1

64388

1

D206-802-027
Passenger Door Opener Installation, LH

Manufactured No

105 Each 0.0000

1

D206-802-028
Passenger Door Opener Installation, RH

Manufactured No

105 Each 0.0000

1

B82779

B82780

12/4/10

SP SP SP

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IIN-D206-802-2

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5.5 D407-802-019 Baggage Door Opener Kit, Composite

Qty -019	Part Number	Description
	D407-802-019	BAGGAGE DOOR OPENER KIT, COMPOSITE
1	D3552-19	DOOR PROP
1	D4109-041	DOUBLER ASSEMBLY, BULKHEAD
1	D4109-043	DOUBLER ASSEMBLY
3	80-004-2-6	INSERT
4	MS27039C1-05	SCREW
3	MS27039C1-06	SCREW
7	NAS1149C0363R	WASHER
4	NAS1836-3-08M	INSERT

5.6 D206-802-119/-121/-123/-125/-127/-129 Combination Kits.

Qty -119	Qty -121	Qty -123	Qty -125	Qty -127	Qty -129	Part Number	Description
						D206-802-119	5 DOOR OPENER KIT (STD CREW DOOR, MTL BAG)
						D206-802-121	5 DOOR OPENER KIT (STD CREW DOOR, COMP BAG)
						D206-802-123	5 DOOR OPENER KIT (HIGH VIS CREW DOOR, MTL BAG)
						D206-802-125	5 DOOR OPENER KIT (HIGH VIS CREW DOOR, COMP BAG)
						D206-802-127	4 DOOR OPENER KIT (STD CREW DOOR)
						D206-802-129	4 DOOR OPENER KIT (HIGH VIS CREW DOOR)
1	1			1		D206-802-021	CREW DOOR OPENER KIT, LH
1	1			1		D206-802-022	CREW DOOR OPENER KIT, RH
		2	2		2	D206-802-023	HIGH VISIBILITY DOOR OPENER KIT, LH OR RH
1	1	1	1	1	1	D206-802-027	PASSENGER DOOR OPENER KIT, LH
1	1	1	1	1	1	D206-802-028	PASSENGER DOOR OPENER KIT, RH
1		1				D206-802-033	BAGGAGE DOOR OPENER KIT, METAL
	1		1			D407-802-019	BAGGAGE DOOR OPENER KIT, COMPOSITE

5.7 D407-802-211/-213/-215 Door Prop Kits.

Qty -211	Qty -213	Qty -215	Part Number	Description
			D407-802-211	DOOR PROP KIT
			D407-802-213	DOOR PROP KIT
			D407-802-215	DOOR PROP KIT
1			D3552-15	DOOR PROP
	1		D3552-17	DOOR PROP
		1	D3552-19	DOOR PROP

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Revision: A
Date: 10.10.13